IMPORTANT!
DO NOT DESTROY
It is the customer’s responsibility to have all operators and service personnel read and understand this manual.

OPERATING MANUAL AND TOOL SCHEMATIC
INTRODUCTION

The PASLODE LL325C coil nailer is a quality-built tool designed for use in DIY and residential framing applications. This tool will deliver efficient, dependable performance when used according to the manufacturer’s guidelines. Please study this manual including the safety instructions to fully understand the operation of this tool.

DO NOT ATTEMPT TO OPERATE THE TOOL UNTIL YOU READ AND UNDERSTAND ALL SAFETY PRECAUTIONS AND MANUAL INSTRUCTIONS.

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TOOL WARRANTY AND LIMITATIONS

Paslode warrants that newly purchased power fastening tools, parts and accessories will be free from defects in material and workmanship (excluding wear parts) for the period shown below, after the date of delivery to the original user.

90-DAY LIMITED WARRANTY
A 90-day warranty will apply to all parts, except those which are specifically covered by an extended warranty.

EXTENDED LIMITED WARRANTY FOR ON SITE CONSTRUCTION APPLICATIONS
A one year warranty will apply to all housing and cap assembly casings.

NORMAL WEARING PARTS
The following parts are considered normal wearing parts and are not under warranty:

- Bumper
- Drive Blades
- O-Rings & Gaskets
- Piston Rings

WARRANTY STATEMENT
Paslode’s sole liability hereunder will be to replace any part of accessory which proves to be defective within the specific time period. Any replacement part or accessories provided in accordance with this warranty will carry a warranty for the balance of the period of warranty applicable to the part it replaces.

This warranty is void as to any tool which has been subjected to misuse, abuse, accidental or intentional damage, used with fasteners not meeting Paslode specification, size or quality, improperly maintained, repaired with other than genuine Paslode replacement parts, damaged in transit or handling, or which, in Paslode’s opinion, has been altered or repaired in a way that affects or detracts from the performance of the tool.

PASLODE MAKES NO WARRANTY, EXPRESSED OR IMPLIED, RELATING TO MERCHANTABILITY, FITNESS, OR OTHERWISE, EXCEPT AS STATED ABOVE, and Paslode’s liability AS STATED ABOVE AND AS ASSUMED ABOVE is in lieu of all other warranties arising out of, or in connection with, the use and performance of the tool, except to the extent otherwise provided for by applicable law. PASLODE SHALL IN NO EVENT BE LIABLE FOR ANY DIRECT, INDIRECT, OR CONSEQUENTIAL DAMAGES WHICH MAY ARISE FROM LOSS OF ANTICIPATED PROFITS OR PRODUCTION, SPOILAGE OF MATERIALS, INCREASED COST OF OPERATION, OR OTHERWISE.

Paslode reserves the right to change specifications, equipment, or designs at any time without notice and without incurring obligation.
TOOL AND FASTENER SPECIFICATIONS

TOOL SPECIFICATIONS

<table>
<thead>
<tr>
<th>MODEL NO.</th>
<th>LL325C</th>
</tr>
</thead>
<tbody>
<tr>
<td>HEIGHT</td>
<td>14.0&quot;</td>
</tr>
<tr>
<td>WIDTH</td>
<td>6.25&quot;</td>
</tr>
<tr>
<td>LENGTH</td>
<td>16.5&quot;</td>
</tr>
<tr>
<td>WEIGHT</td>
<td>8.6 lbs</td>
</tr>
<tr>
<td>OPERATING PRESSURE</td>
<td>80 to 110 p.s.i. (5.5 to 8.0 bars)</td>
</tr>
</tbody>
</table>

FASTENER SPECIFICATIONS

<table>
<thead>
<tr>
<th>NAIL TYPE</th>
<th>15° standard coil framing nails</th>
</tr>
</thead>
<tbody>
<tr>
<td>NAIL LENGTH</td>
<td>2&quot; to 3 1/4&quot;</td>
</tr>
</tbody>
</table>

TOOL AIR FITTINGS:
This tool uses a 3/8" N.P.T. male plug. The fitting must be capable of discharging tool air pressure when disconnected from the air supply.

OPERATING AIR PRESSURE:
80 to 110 p.s.i. (5.5 to 8.0 bars). Select the operating air pressure within this range for best tool performance.
DO NOT EXCEED THIS RECOMMENDED OPERATING PRESSURE.
SAFETY INSTRUCTIONS

SAFETY FIRST
These safety instructions provide information necessary for safe operation of Paslode® tools. **DO NOT ATTEMPT TO OPERATE THE TOOL UNTIL YOU READ AND UNDERSTAND ALL SAFETY PRECAUTIONS AND MANUAL INSTRUCTIONS.**

WEAR EYE AND HEARING PROTECTION
Always wear hearing and eye protection devices, that conform to ANZI Z87.1 requirements, when operating or working in the vicinity of a tool. As an employer you are responsible for enforcing the use of eye protection. Wear hard hats in environments that require their use.

THE TOOL MUST BE USED ONLY FOR THE PURPOSE FOR WHICH IT WAS DESIGNED
Do not throw the tool on the floor, strike the housing in any way or use the tool as a hammer to knock material into place.

NEVER ENGAGE IN HORSEPLAY WITH THE TOOL
The tool is not a toy so do not use it like one. Never engage in horseplay with the tool or point it at yourself or any other person, even if you think it is not loaded.

NEVER ASSUME THE TOOL IS EMPTY
Check the tool nose for fasteners that may be left in the tool. Even if you think the tool is empty or disconnected, never point it at anyone or yourself. Unseen fasteners could fire from the tool.

NEVER CLAMP THE TOOL NOSE IN A LOCKED OR OPERATING POSITION
The nose of the tool must never be tampered with, disabled or clamped in a locked or operating position since this will cause the tool to drive a fastener any time the work contacting element depressed.

DO NOT LOAD FASTENERS WITH THE AIR LINE CONNECTED, OR WITH THE TOOL TRIGGER OR WORK CONTACTING ELEMENT DEPRESSED
When loading fasteners into the tool be sure you disconnect the air line and that you do not depress the nose trigger or work contacting element.

OPERATE THE TOOL ONLY ON A WORKPIECE
The tool should be operated only when it is in contact with the work piece. Even then you should be careful when fastening thin material or working near the edges and corners of the work piece since the fasteners may drive through or away from the work piece.

DO NOT DISABLE OR REMOVE THE WORK CONTACTING ELEMENT
This tool is equipped with a safety mechanism, called a work contacting element, to help prevent accidental firing. Never tamper with, disable or remove the work contacting element. Do not use the tool unless the work contacting element is working properly. The tool could fire unexpectedly.

DISCONNECT THE TOOL WHEN NOT IN USE
Always disconnect the tool from the air line when it is not in use, when you leave the work area or when moving the tool to a new location. The tool must never be left unattended because people who are not familiar with the tool might handle it and injure themselves or others.

CARRY THE TOOL ONLY BY THE HANDLE
Always carry the tool by the tool handle. Never carry the tool by the air hose or with the trigger depressed since you could drive a fastener unintentionally and injure yourself or someone else.

DO NOT WEAKEN THE TOOL HOUSING
The tool housing is a pressure vessel and should never be weakened by having your company’s name, area of work or anything else stamped or engraved into its surface.

DISCONNECT THE TOOL WHEN PERFORMING REPAIRS AND CLEARING JAMs
Never attempt to clear a jam or repair a tool unless you have disconnected the tool from the air line and removed all remaining fasteners from the tool.

ALWAYS USE THE PROPER FITTING FOR THE TOOL
Only MALE pneumatic type air connectors should be fitted to the tool, so that high pressure air in the tool is vented to atmosphere as soon as the air line is disconnected. NEVER install FEMALE quick disconnect couplings on the tool. Female couplings will trap high pressure air in the tool when the air line is disconnected, leaving the tool charged and able to drive at least one fastener.

DO NOT EXCEED THE MAXIMUM RECOMMENDED AIR PRESSURE
Operate the tool only at the recommended air pressure. Do not exceed the maximum air pressure marked on the tool. Be sure the air pressure gauge is operating properly and check it at least twice a day.

Never use any bottled air or gases such as oxygen to operate the tool since they could cause the tool to explode.

INSPECT TOOL FOR PROPER OPERATION
Clean the tool at least daily and lubricate as required. Never operate a dirty or malfunctioning tool.

USE ONLY PASLODE RECOMMENDED PARTS
Use only parts specifically designed and recommended by Paslode for use in the tool and for work to be done. Using unauthorized parts and fasteners or modifying the tool in any way creates dangerous situations. Replace all missing warning labels—refer to tool schematic for correct placement and part number.

WARNING
Failure to follow any of the above instructions could result in severe personal injury to tool user and bystanders or cause damage to tool and property.
TOOL OPERATION

Your Paslode tool requires lubrication before you use it for the first time. Disconnect the air supply before lubricating. Put one drop of oil (included with tool) into air fitting. To use tool follow these steps:

1. SAFETY - All tool operators and their immediate supervisors must become familiar with the operator safety instructions before operating the tool. The instructions are on page 4 of this manual.

2. Included with each tool are one copy of this Safety and Maintenance manual and one copy of the Tool Schematic. Keep these publications for future reference.

3. Install the male air fitting (if not already fitted) The fitting must be a male pneumatic type that discharges the air from the tool when the air line is disconnected.

4. Install a filter/regulator/lubricator unit, with a gauge as close as practical to the tool, preferably within ten feet. In general, no other special installation is required.

5. If the operator is working at a bench or table, it is usually best to run the air line underneath the bench. A small tray under the bench top can hold the fastener supply and the tool when not in use.

6. If this tool does not work when it is first connected, do not try to make repairs. Call your Paslode representative immediately.

Loading of Nails
Step 1 - Grasp the nailer firmly with one hand, and with the other hand unlatch the magazine cover clip. Swing the magazine door open.
Step 2 – Adjust the loading tray for nail length (if required) by pulling up on the tray and raising or lowering it to the desired position.
Step 3 – Remove the retainer from a nail coil and place the nail coil in the magazine with the tips of the nails against the loading tray and with about 4 inches of coil unwound.

Step 4 – Slide the free coil of nails along the top of the feeder body assembly and place the first nail between the feed claw and the locator.
Step 5 – Carefully close the latch and magazine door.
Step 6 – Advance the first nail into driving position by cycling the tool once against a work surface. The nailer now ready to use.

Precision Placement Driving
- Grasp the tool handle firmly and place the bottom of the work contacting element firmly against the work piece until it is completely depressed.
- Squeeze the trigger to drive the fastener.
- Lift the tool from the work piece.
- Repeat the procedure for the next fastener.

Successive (bump) Driving
- Grasp the handle firmly.
- Squeeze the trigger and move the tool along the work piece with a bouncing motion, depressing the work contacting element at the points where you want to insert a fastener.
- Keep the trigger depressed and continue to bump the work contacting element against the work piece, positioning the tool above as carefully as possible.
- When the desired number of fasteners have been driven, release the tool trigger to avoid unintentional fastener discharge.

WARNING
Do not clamp or hold trigger with anything other than your hand.
MAINTENANCE

Paslode® tools are built for ease of maintenance. A few simple details will assure trouble-free operation and long tool life. Anyone who uses or maintains the tool must read the safety and maintenance instructions. Study the schematic drawing before starting any repairs on the tool.

Air-operated tools must be inspected periodically, and worn or broken parts must be replaced to keep the tool operating safely and efficiently. Also the items on the maintenance chart must be checked often.

Cold Weather Care

When temperatures are below freezing, tools should be kept warm by any convenient, safe method. If this is not possible, the following procedure should be used to warm up the tools.

- Tool operators working outdoors or in unheated areas in extremely cold temperatures should also:
  - Use Paslode pneumatic oil with antifreeze in the lubricator, Part No. 219090 (8oz.)

Once a week, depending on the amount of tool use, take the tool apart and wash away any sludge with degreaser cleaner (Paslode Part No. 219086) to keep the tool operating efficiently.

CAUTION

Never use kerosene or flammable solvents to clean the tool.

Cleaning the air-operated tools with solvents removes the thin coating of grease applied to the cylinder wall and O-rings at the factory. To replace this coating of grease, use Chemplex grease (Paslode Part No. 403734).

- Open the drain on the air compressor tank to drain any moisture at least daily in extremely cold or humid weather. A few ounces of anti-freeze in the tank will keep the air free of frost.

Testing the Tool After Servicing

After replacing any part or parts, it is important to check the tool for proper operation. This ensures that the tool was put together correctly, is safe to use, and will perform the job properly.

- Ensure that all hardware is tight.
- Ensure that the work contacting element is installed correctly in relation to the trigger, and that both parts move freely.
- Ensure that the magazine is properly attached.
- Ensure that the required safety information on the tool is legible.
- Use only Paslode approved fasteners in the tool, and ensure that they are correct for the application.
- Ensure that a male air fitting is securely connected to the tool.
- Test the tool by driving fasteners into a work piece identical to the tool's application.
- Check the tool for air leaks during testing and for the proper sequence of operation.
- Ensure that all fasteners are driven to the same depth and that the crown of the fastener is flush with the work piece.

Tool Lubrication

It is most important that the tool be properly lubricated by keeping the air line lubricator filled and correctly adjusted. Without proper lubrication the tool will not work properly and parts will wear prematurely.

Use the proper lubricant in the air line lubricator. The lubricator should be of low air flow or changing air flow type, and should be kept filled to the correct level. Use only Paslode recommended lubricants. Substitutes may harm the rubber compounds in the tools O-rings and other rubber parts. Paslode Part No. 403720 is a pneumatic lubricating oil specially made for pneumatic applications.

If a filter/regulator/lubricator is not installed on the air system, air operated tools should be lubricated at least once a day with 6 to 20 drops of oil, depending on the work environment, directly through the male fitting in the tool housing. Most minor problems can be resolved quickly and easily using the maintenance table that follows. If problems persist, contact your Paslode dealer for assistance.
### OPERATOR TROUBLESHOOTING

<table>
<thead>
<tr>
<th>PROBLEM</th>
<th>CORRECTIVE ACTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fasteners will not drive completely into wood.</td>
<td>Increase air pressure (do not exceed 110 psi).</td>
</tr>
<tr>
<td>Fasteners drive too deeply into wood.</td>
<td>Reduce air pressure.</td>
</tr>
<tr>
<td>Air leaks at cap when tool is connected to air.</td>
<td>Tighten cap screws.</td>
</tr>
</tbody>
</table>
WARNING

All parts must be periodically inspected and replaced if worn or broken. Failure to do this can affect the tool’s operation and present a safety hazard.
ACCESSORIES
(not included with tool)

<table>
<thead>
<tr>
<th>Lubricants</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lubricating Oil 16 oz.</td>
<td>403720</td>
</tr>
<tr>
<td>Lubricating Oil with Antifreeze 8 oz.</td>
<td>219090</td>
</tr>
<tr>
<td>Chemplex 710 Lubricant 1lb.</td>
<td>403734</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Degreaser Cleaner</th>
<th>Part No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ideal cleaner for all Paslode tools.</td>
<td>219086</td>
</tr>
</tbody>
</table>